

**AMENDMENTS TO THE SPECIFICATION WITH MARKINGS TO SHOW  
CHANGES MADE**

**Replace** the title to read:

--PROCESS FOR MULTI-LAYER REMOVAL OF THE A THREE-DIMENSIONAL  
SURFACE BY USING A RASTER IMAGE DESCRIBING THE SURFACE --.

Before paragraph [0001], add the heading --BACKGROUND OF THE  
INVENTION--.

Before paragraph [0009], add the heading --SUMMARY OF THE INVENTION--.

Before paragraph [0015], add the heading --BRIEF DESCRIPTION OF THE  
DRAWING--.

Before paragraph [0019], add the heading --DETAILED DESCRIPTION OF  
PREFERRED EMBODIMENTS--.

Page 14, after the heading "CLAIMS" and before the first claim add --What is  
claimed is:--.